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Application of CT-7571-W Coating on Corten or Rusted Steel

Step1	Rinse thoroughly with fresh water and allow to fully dry
Step2	Ensure that the level of rusting/browning is at an acceptable level as once the CT-7571-W is applied the rusting process will be halted.
Step3	Using a DRY paint brush. Carefully brush the entire structure to remove loose particles and dust. DO NOT USE any abrasives. You will not be able to remove all particles, but this is ok.
Step4	Fully inspect the structure to ensure you are happy with the appearance. If not: a. Do not proceed step 5.

- b. Replace the structure in the environment used to allow rust to form.
- c. When happy with finish revert to step 1.

Application

In all application methods: **Do Not over apply**, the surface should look wet Not creamy or white.

A. Cloth Method

You will need: Painter metal bucket Lint free cloths CT-7571-W Coating Chemical safe protective gloves.

Put an amount of CT-7571-W into a clean painter's pail.

Drop 2 Lint free cloths into the bucket and allow to cloths to soak up the coating.

Make both lint free cloths into a ball and squeeze out excess coating.

Apply the coating via a dabbing motion.

DO NOT Drag or wipe as this will disturb the patterning of the finish.

B. Paint Roller

Fill roller tray with CT-7571-W.

Soak roller thoroughly with coating, squeeze out with hand several times to remove all air from the roller. Failure to remove all air will result in bubbles appearing in the coating which may spoil the finish.

Apply quickly with roller in several directions.

Do not concentrate on a single area for more than 60 seconds.

Keep roller fully loaded with coating.

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C. HVLP Spay

Please follow HVLP unit's manufacturer's instructions.

Coating may be thinned with water to reduce the viscosity if required. Note if thinned a 2nd coat may be required.

Please note: Upon application the finish will darken until drying/curing occurs

The coating will be touch dry in 30 to 45 minutes but will only be fully cure after 24 hours.

Should any areas be missed, they can be touched up with the same method after

application has been completed.

A single coat of CT-7571-W is normally sufficient unless thinned excessively.

Application of a second coat will make the finish glossier if required.

Testing the Finish

Once fully cured wipe the surface with a white cloth to check for any leaching, If leaching is experienced, then apply a 2nd light coat to complete the seal.



AFTERCARE INSTRUCTIONS

How to Care for Corten now it is protected with CT-7571-W Coating It can now be maintained easily and kept up indefinitely.

CT-7571-W coatings will expand and contract with the metal, will provide extreme protection against corrosion, oxidation, tarnish, rust, acid rain, bird droppings acid and much more. However, the surface should be protected from solvents and abrasion.

To clean a surface protected with CT-7571-W just rinse with water. A solution of mild soap and water can be used if the surface is noticeably dirty. Be sure to rinse the soap off with plenty of clean water. Washing up liquid or similar cleaners can be used ensuring they do not contain petroleum distillates.

WHAT TO AVOID: There are cleaners which contain solvents or petroleum distillates that should **not** be used on the protected surface. Watch out for "orange" cleaners that usually contain delimonene which is a solvent. You will also want to **avoid abrasion**.

There is no reason to scrub the coated surface with scratchy cleansers like Cif or with scratch pads. If the coating does get scratched, it can easily be touched up.

CT-7571-W will protect the metal from bleaches, acids, bird droppings and other corrosives. When washed the surface should be dried with a soft cloth.

Dirt and dust may settle on the protected surface but will not penetrate the clear finish and can easily be removed.

The protected metal will repel water and should bead up when wet.

Do not rinse off in the direct sun, especially if you have hard water, or you may get water spots. If some tougher dirt or **bird "deposits**" get on the surface, you may need to use a soft brush with water. **Power-washing** should **never** be necessary.

If you have any further questions, please contact us, we will be happy to help

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